

5/43

DART AEROSPACE LTD	Work Order:	24406
Description: Mounting Lug	Part Number:	D3040-3
Drawing: D3040 Rev. AB	Qty:	20
05.10.03 05.10.03		Multiples of 10

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Open W/O	JG	05.10.04	20
2	METAL	Cut blanks: 4.25" x 3.48" tol. +/- 0.010" Material: 6061-T6 alum plate 0.188" thick Batch: M18742	JG	05/10/05	20
3	HAAS	Machine per folio FA155	SA	05.10.28	40
4	QC	Inspect Level 2	SA	05.10.28	40
5	QC	Inspect Level 8	EE	05.10.28	40
6	METAL	Tumble and deburr rough edges after tumbling	DL	05/10/31	40
7	STORES	Identify and stock	PU	05/11/01	40
8	EXPEDITING	Close W/O Inspection Level 21 Job Cost / Part 2.11 545 05/11/03 (40) (19) 05/11/02 40			

Rev	Date	Change	Revised By	Approved
A	01.07.16	New Issue	SM	
B	01.11.08	Revised Step 2 and Added Inspection Level 21	SM	EE

RELEASED

EE 01.11.08

Step 2, add  
1 blank makes 2  
parts.

7' 083,  
M160617660.187x04600

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

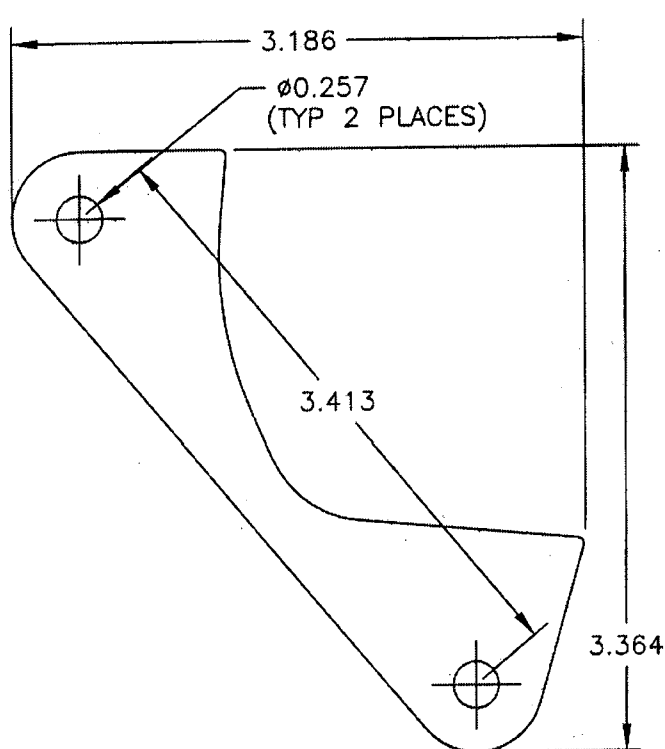
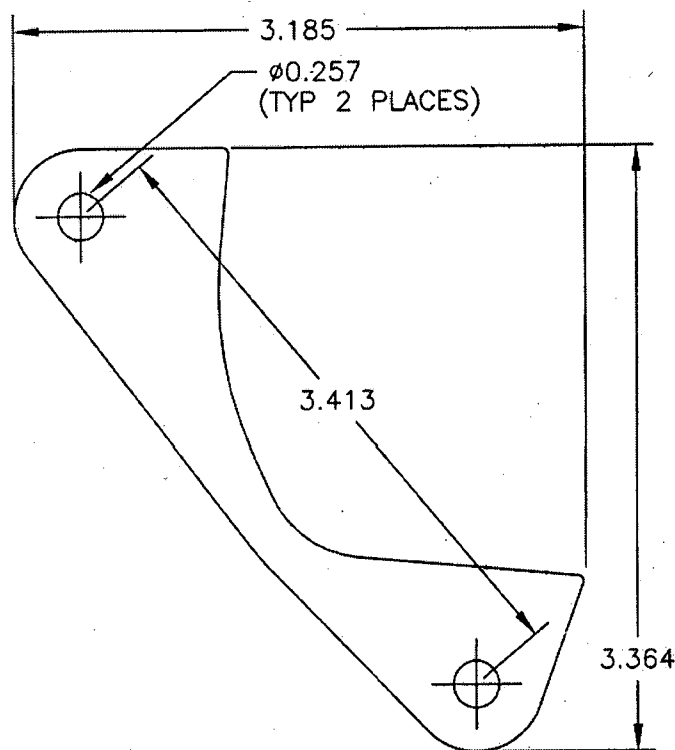
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: DP Date: 05/11/02

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED #	APPROVED #	DRAWING NO. D3040	REV. B SHEET 1 OF 1
DATE 01.09.04		TITLE MOUNTING LUG	SCALE 1:1
A	01.06.27	NEW ISSUE	
B	01.09.04	CHANGED PROFILE 5 DEGREES	

**RELEASED**  
01.09.07D3040-1D3040-3**NOTES**

- 1) MACHINE PARTS PER DRAWING FILE "D3040-B1.DWG"
- 2) MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK (REF M6061T6S.188)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RET'RN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 24406

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 03, 2005  
11:23 am

Work Order No : 0024406  
Project Name : D3040-3  
Project For : WK543  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3040-3  
Description : Mounting Lug  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 10-03-05  
Est Finish Date : 10-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD		Work Order:	24406
Description:		Part Number:	A3040-3
Inspection Dwg:	Rev:	Page 1 of 1	

# FIRST ARTICLE INSPECTION CHECKLIST

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[illegible]

Measured by:	SD	Audited by:	TRG	Prototype Approval:	
Date:	05.10.28	Date:	05.10.28	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	